

# Alfa Laval ACE Model E

# A highly versatile air cooled heat exchanger for all applications



### Introduction

The Alfa Laval ACE Model E is one of the most versatile, engineered-to-order air cooled heat exchanger designs within the oil, gas and power industries. The pressure vessels (bundles) are installed in a horizontal pattern which provides the most flexibility for cooling liquids, gases or two-phase fluids. This configuration allows multiple Model E's to be positioned next to each other for simultaneous, parallel cooling of extremely large process flows.

#### Applications

The Alfa Laval ACE Model E, given the horizontal orientation of pressure vessels, is perfectly suited for cooling nearly all single and two phase fluids throughout the upstream, midstream oil and gas industries, downstream power, or various other applications.

#### **Benefits**

- Engineered-to-order design flexibility allows configurations to meet the customer's exact process fluid cooling requirements.
- Scalable to cool any amount of process fluid flow.
- High reliability due to robust, ASME coded pressure vessels and structures built to withstand the harsh conditions of remote operations.

## Working principle

The three primary components of the Alfa Laval ACE Model E are the bundles, fan/mechanical sections and the structure. The horizontal bundles, which are the pressure vessels, direct the process liquid or vapor to flow through the inside the finned tubes. The finned tubes transfer heat from the process fluid to the air passing through and around the tube's fins. The fans used to move the air can be either below the bundles to push air or above the bundles to pull air. The structure directs the airflow between the bundles and fans and supports the weight of the entire, self-contained unit.

#### **Design configuration**

- Bundles are horizontal with horizontal fans and forced or induced draft, vertical air ejection.
- Available in single to five fan configurations.
- Fans are powered by electrical motors only.
- Structure available in bolted galvanized or welded painted construction.
- Additional structure available, such as warm air recirculation, manual or automatic louvers, hail/bug screens, service platforms, walkways and ladders.
- Additional accessories available, such as surge tanks and low noise fans.
- Multiple or single process cooling.

#### **Dimensional drawing**



No. of Fans	Dimensions, feet (m)			
	Tube Length (L)	Width (W)	Height (H)	
1 - 5*	4' - 70' (1.2 - 21.3)	4' - 16' (1.2 - 4.9)	As required	
* 2 fan unit shown in dimer	nsional drawing			

#### **Technical data**

#### Pressure vessel (bundle) options

Tube bundles	Straight tube, crossflow or counterflow design
Code designs	Non-code, ASME VIII Div 1, NACE and API 661
Code designs	available
Header options	Tubing headers
neauer options	Plug box ASME code headers optional
Header material options	Carbon steel
neader material options	300 series stainless steel optional
Tube options	0.625" to 1.5" tube OD available
Tube material options	Carbon steel
Tube material options	Stainless steel and high alloy optional
	HyperFin L-footed
Fin options	Smooth L-footed, embedded or extruded fins
	optional
Bundle accessories	Surge tanks per bundle optional

#### Fan/mechanical options

Fans	Diameters available from 3' to 15'
Motors	Totally enclosed fan cooled (TEFC)
WOUGS	Explosion proof or IEC motors optional

#### Structure options

Metal	Bolted steel with hot-dipped galvanized construction
	Welded and painted construction optional
Air recirculation	Optional recirculation over end, side, or internal.
Perimeter bug screens	Metal or fabric screens optional
Louvers	Automatic or manual louvers optional
	Ladders, walkways, platforms and piperacks
Access package	optional

#### **Unique features**



HyperFin Slitted fin design maximizes heat transfer



HybridCool Combined wet and dry bulb cooling for minimized water consumption.

ALOnsite Global, onsite service by skilled engineers.

Learn more at www.alfalaval.com/ace

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